

Capacity & machines

We have a wide range of small, medium and large CNC Machines for precision boring, milling and turning. Our experienced engineers, machine setters and operators will ensure your product is machined to the highest international standards.

You can see some of our machines and their capacity below, but if you need more details or have particular requirements, contact us at enquiries@lewisandraby.co.uk or phone 0151 546 2882 to find out more.

Lewis & Raby's CNC machining capacity



Turning

Machine	Capacity
Haas VF9 Vertical Machining Centre	2134mm (x) x 1016mm (y) x 762mm (z)
Haas VF3 Vertical Machining Centre	1016mm (x) x 508mm (y) x 635mm (z)
Mazak VTC-208 4 Axis Machining Centre	1000mm (x) x 510mm (y) x 800mm (z)
Haas Lathe SL40	650mm Diameter x 1120mm Long
XYZ Proturn 410 Centre Lathe	300mm Diameter x 1200mm Long
XYZ Proturn Lathe SLX 555 X 3M	600mm Diameter x 3000mm Long



Milling

Machine	Capacity
Mazak Quick Turn 10m with bar feeder	230mm Diameter x 305mm Long. Max bar feed 42mm diameter
Goratu Geminis GHT-5 Lathe	1000mm Diameter x 3000mm Long



Boring

Machine	Capacity
Goratu GBM32 Bed Mill c/w 360 degrees programmable head	3000mm (x) x 1200mm (y) x 1500mm (z)

Sheet metalwork machines

Press Brake Bender	1600 tonne x 4000mm x 6mm plate
Rolls	2000 x 6mm plate

Guillotine

3000 x 12mm plate
